



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Good

D3560-043
Job Sheet 189816



Part No: D3560-043

Job Qty: 4 pcs

Part Name: Arm Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A New Issue 07.05.24 EC IPP Rev B ECN 987 07.10.09 EC IPP Rev:C ECN1048 07-12-18 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
140	Large Fab - Welded Assy-1	4 pcs	2/8/19		0.00	3.36	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
150	QC 5	4 pcs	2/8/19		0.00	0.00	Large Fab - 9		<i>SLU 2/6/19</i>
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		DAS 24 9-89
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
160	QC 9	4 pcs	2/8/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		

Plex 1/30/19 2:54 PM Dart.lajeunesse.marie

170 Handfinish - 1-1 Chemical-B4B	4 pcs	2/8/19	0.00 0.52	QC 9 - 24	DAS 24 9-89
				QC 9 - 43	
				QC 9 - 50	
				QC 9 - 9	
				Handfinish - 1 - 1 - B4B	DR19/2/7
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
180 QC 7	4 pcs	2/8/19	0.00 0.00	QC 7 - 10	DAS 36 9-89
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 38	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 6	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
190 Small Fab - 2 - B4B	4 pcs	2/8/19	0.00 0.14	Small Fab - 1 - B4B	DAS 36 9-89
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	

200 QC 5	4 pcs	2/8/19	0.00 0.00	Small Fab - 7 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 38	
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS 30 9:49 19
210 Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	SLN 2/7/19
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
220 QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	DAS 21 1:28
				QC 21 - SA - 70	FEB 08 2019
Part Op 140 - (Weld per dwg A/R Aluminum rod Batch: A), 1-Weld assembly as per dwg D3560 10- from half way point weld Descriptions: the rest of the first side (ease off pedal near end) 11- same for remaining side (ease off pedal near end) 150 - (QC5- Inspect part completeness to step on W/O) 138872					

DAS 30 2019 19/02/08

SLN 2/7/19

DAS 21 FEB 08 2019

- 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
- 170 - (Chemical Conversion Coat per QSI005 4.1)
- 180 - (QC7-Inspect Chemical Conversion Coat)
- 190 - 1-Press bushing in D3560 arm per dwg D3562
- 200 - (QC5- Inspect part completeness to step on W/O)
- 210 - (Identify as per dwg & Stock Location: _____), *** STOCK IN STEP CELL***
- 220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3560-3	Arm	4 pcs (1 ea)	140-Large Fab - Welded Assy-1	S150325
D3592-1	Plate	4 Ea (1 ea)	140-Large Fab - Welded Assy-1	S021150
D2808	Spacer	4 pcs (1 ea)	190-Small Fab - 2 - B4B	S097174

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Large Fab - Welded Assy-1	D3560-3	4	0	0
	D3592-1	4	23	0
190-Small Fab - 2 - B4B	D2808	4	12	0

Part Specifications

Specifications could not be found.



Container No: S151317



Part: D3560 - 043

Job No: 189816

Serial No/Batch: S151317

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/06/19

Plex 1/30/19 2:54 PM Dart.lajeunesse.marie